



FAST NORMAL adhesive for ceramic tiles and terracotta C1

- APPLICATION** **FAST NORMAL** owing to its characteristic features can be perfectly used for gluing ceramic tiles, terracotta, facing tiles on buildings as well as clinker tiles onto different bases both inside as well outside the building such as concrete, hollow brick, cement plasters, cement-lime plasters etc.
- CHARACTERISTICS** **FAST NORMAL** adhesive is a dry mineral mixture, modified with synthetic polymers, frost- and water-resistant.
- PREPARATION OF** The base must be even, fast and dry, without any impurities decreasing its adherence such as dust, lime, grease or remains of previous paint coats. In order to increase the adherence and eliminate dust the base should be primed with **FAST GRUNT P** or **FAST GRUNT G**.

- INSTRUCTIONS** Pour into a container approximately 6 litres of water for 25 kg of dry substance, pour in the contents of the bag stirring simultaneously until an even paste consistence is reached. **Leave for about 10 minutes and stir again before applying.** The adhesive prepared in this way can be used up within the following 3 to 3,5 hours. Start laying tiles with applying a layer of adhesive onto the base with a flat side of the long float, and the remove the excess with the comb-shaped side of the float. The number of teeth in the comb of the float depends on a type and size of tiles used. When working, the adhesive should be re-stirred every approximately 30 minutes. Depending on the temperature and the relative humidity of the air the joint filling can be started not earlier than 48 hours after the tiles have been laid.

- EFFICIENCY** The example of the efficiency of 25 kg of dry substance
- **5mm comb approximately 11m² of the surface**
- **10mm comb approximately 6m² of the surface**

- STORAGE** Store in a manufacture (originally) closed packages in a dry room on pallets at the temperature of +5°C up to 25°C.
Suitability for use: 12 months.



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TECHNICAL SPECIFICATIONS

Mixture proportions	6,00 up to 6,30 litre for 25 kg of the dry substance
Readiness for use	from 2,5 to 3 hours
Open time	appr. 20 min
Thickness of the dry substance	1,40 kg/dm³
Adherence to concrete	min. 0,50 MPa
Air and base temperature	from +5°C up to +25°C
Temperature resistance	from -20°C up to +60°C
Joint filling	after at least 48 hours
Minimum and maximum thickness of a layer	from 2mm up to 10mm

PACKAGES

Bags of 25kg
Pallets: 1050 kg in 25 kg bags (42 bags each)

STANDARDS / NORMS

The product complies with PN-B-107/1998, PN-EN 12004:2002
Sanitary Certificate issued by the State Sanitary Department no 2/B-699/97.

NOTE

The product contains cement. In case of eye contact, rinse the affected eye with water and see the doctor.

The range of the product use recommended and defined in these instructions does not relieve the user/contractor from the obligation of carrying out works following both building principles as well as labour safety regulations.

P.W. FAST guarantees and shall be liable for the product quality, however it cannot control methods in which the product was used and under what conditions.